### SEQUALITCHEW VILLAGE

Sequalitchew Village includes the area of the City bounded by Puget Sound to the north and west, the manufacturing research park and industrial areas to the east and Sequalitchew Creek on the south. This village is planned as a mixture of residential types and densities in the southern two-thirds of the area, and manufacturing and research park uses in the northern one-third. It is named for the creek and canyon which form its southern border.

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Nearly this entire village is within the mineral resource overlay boundary. Gravel extraction by Glacier Northwest is currently underway in this area and is expected to proceed over a long term, phased plan. Development is not likely to begin within this area for more than 20 years.

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17 18 As a result of mineral extraction, the surface elevation of this village will be many feet lower than the present height. An embankment will be created along the eastern boundary of the Sequalitchew Creek Canyon and the Puget Sound bluff to make the transition between original grades and the new lower elevation. The embankment will be sculpted to provide variations in land forms and to eliminate visual monotony. This embankment is designated as open space.

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In addition, a limited portion of the bluff along Puget Sound, north of the mouth of Sequalitchew Creek, may be lowered by the mineral extraction for a community park. The park will provide direct access to Puget Sound. The remaining natural portion of the bluff is sensitive area, with views overlooking the Sound. Future planning should evaluate the effects of removing greater portions of the bluff to provide views from the residential area and losses that might incur from the removal of sensitive area bluff.

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30 31 One of the natural features of this village is the north side of the Sequalitchew Creek Canyon. This is an unparalleled natural area that can be traversed on an old narrow gauge railway roadbed that ran from the DuPont Company area to Puget Sound. Public access along the canyon and the Puget Sound beach will be developed in the future as designated in the Parks Master Plan.

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38 39 A proposal has been submitted to the City and is currently under review to create a new 4,000 foot long tributary to Sequalitchew Creek (North Sequalitchew Creek) with associated riparian habitat. Proposed pedestrian trail connections at the confluence of North Fork and Sequalitchew Creek would facilitate pedestrian access from Center Drive to the mouth of Sequalitchew Creek. Groundwater in the expanded gravel mining area would be intercepted by dewatering wells and pumped directly to the newly created North Sequalitchew Creek for discharge.

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45 46 In addition to trails that will connect this village with other neighborhoods, a seven to ten acre community urban design feature is located within this area, just north of Sequalitchew Creek and west of Center Drive in the vicinity of the historic 1838 Methodist Mission site. The intent of this feature is to have a community focal point involving water, if feasible, that links the Sequalitchew Village with the villages south of the creek.

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Housing units and acres for land use categories in Sequalitchew Village are summarized in the table below.

convergence of ancient and historic activities and values that are representative of the Pacific Northwest. The north boundary starts at the 1843 Fort Nisqually (DAHP Site 1 No. 45-PI-56) and runs west to the site of a sawmill on the north side of the mouth of 2 Sequalitchew Creek (DAHP Site No. 45-PI-71), then south along Puget Sound to 3 include Sequalitchew Archaeological sites (DAHP No. 45-PI-54) and the Ox Road (no 4 DAHP Site No.), then east to include the 1833 Fort Nisqually site (DAHP Site No. 45-5 PI-55H), DuPont Company site (DAHP Site No. 45-PI-70) and Hudson's Bay Company 6 Cemetery (no DAHP No.) then north back to the 1843 Fort Nisqually site.(a) 7 8

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Acres for land use categories in Old Fort Lake Business and Technology Park are summarized in the table below.

HOUSING UNITS single family multiple family Total	Complete September 2007  0 0 0	Remaining	Buildout Total 0 0 0
ACRES FOR USE single family multiple family business and technology sensitive area/buffers open space City parks cultural recreation/golf Roads/utilities Total	0	0	0
	0	0	0
	0	299	299
	0	0	101
	0	35	35
	0	3(b)	3(b)
	2	0	2
	184	0	184
	0	26	26

13 14 15 (a) See Memorandum of Agreement among Weyerhaeuser Company, Weyerhaeuser Real Estate Company, City of DuPont, The Nisqually Point Defense Fund, Committee for the Preservation of the Nisqually Mission Historical Site, DuPont, The Nisqually Delta Association, and The DuPont Historical Society, December 12, 2000.

(b) There is one park proposed as a community park in the Old Fort Lake Business and Technology Park. It is a 3-acre parcel at the Wilkes Observatory overlooking Puget Sound above the mouth of Sequalitchew Creek.

# OLD FORT LAKE BUSINESS AND TECHNOLGY PARK

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This low-density business, technology and commercial area will integrate campus style development with historic features, natural areas, open space and a golf course. The golf course, known as "The Home Course" is the home of the Pacific Northwest Golf Association and the Washington State Golf Association.

Bounded by Sequalitchew Creek, the Puget Sound bluff, the northern boundary of Hoffman Hill and Yehle Park Villages and the Civic Center, The Business and Tech Park includes Old Fort Lake and the 1833 Fort Nisqually site. Extensive work to clean up the area where the DuPont Company created and assembled explosives until the mid-1970s has been completed. The most contaminated soils have been removed and the remaining contaminated soils have been placed under golf course fairways and greens. The golf course boundary was determined by the location of the most contaminated areas and is reflected in the remediation agreement between the Weyerhaeuser and DuPont Companies and the Washington State Department of Ecology. Residences, schools, and parks have been deed restricted by the Weyerhaeuser and the DuPont Corporation within Consent Decree Area.

The Old Fort Lake Business and Technology Park will have a mix of office, research, light manufacturing, administrative and commercial activities. Development in this area will provide for business and emerging technology activities within a campus like setting of natural and man made landscapes.

Within the Old Fort Lake Business and Technology Park area, Sequalitchew Creek and the Puget Sound shoreline and bluff will be maintained in their natural state and protected from development by buffers. A trail location is identified in the buffer along the south side of the Sequalitchew Creek ravine. In addition to pedestrian access along the Puget Sound bluff, views of the sound will be provided from a single-loaded collector road running along a portion of the bluff.

The golf course accounts for one-third of the area's land use. The course provides both an exciting golf experience and a community benefit by maintaining significant trees and natural vegetation. The public will be able to drive along some fairways and parts of the course to experience the open space. A trail corridor within the Old Fort Lake Business and Technology Park will connect Old Fort Lake with the community park and trail system in Yehle Park Village and the trail system along Sequalitchew Creek.

Another feature of this area is the Wilkes Observatory site in the northern corner of the Business and Technology Park. Three acres of community parkland will be set aside outside the Consent Decree boundary to provide access to the historic site and provide views of Puget Sound and the Olympic Mountain Range in the distance

An area that lies within both the Old Fort Lake Business and Technology Park and Sequalitchew Village has been nominated by the Washington State Department of Archeology and Historic Preservation (DAHP) for listing on the National Register of Historic Places. As provided in a multi-party memorandum of agreement (December 2000), Weyerhaeuser Real Estate Company will support the listing of the area once the City of DuPont has granted final development approvals for all remaining portions of the property. The district encompasses approximately 360 acres and represents a

## V. GOALS AND POLICIES

LAND USE

### GOALS:

 To foster a small town character by establishing development patterns conceptually based on a traditional town similar to the Historic Village and Palisade Village in DuPont.

To direct DuPont's growth in a manner that balances small town character with sound economic development.

To encourage a small town development pattern which promotes a sense of community, the form of which protects significant natural features, preserves historical sites, reduces the necessity for driving, and makes walking an enjoyable alternative and transit use practical.

### **POLICIES:**

### URBAN FORM

LU-3

LU-4

LU-5

LU-6

 LU-1 Establish several distinct neighborhoods or 'villages', sized according to a pedestrian or 'walking' scale of distance and defined where possible by natural features, parks, open spaces, and streets.

LU-2 Link together the residential, business, and cultural areas with a system of streets, parks, natural features and open space to define neighborhoods, protect natural environments and ecological systems. Provide linear greenways or park spaces along major roads, using native plant materials to enhance the environment for pedestrian and bicycle circulation.

The predominant block pattern of individual villages shall be based on a grid or modified grid system except for Hoffman Hill Village. Such a grid system provides clear orientation, alternate traffic routes, and opportunities for pedestrian crosswalks.

Individual villages shall be focused around accessible parks, public recreation opportunities, natural areas, and schools where warranted by service requirements.

Maintain the visual quality of the City as seen from Puget Sound, the Nisqually National Wildlife refuge, and public roads. Provide scenic viewpoints within the City to Puget Sound and the Nisqually Delta.

#### DESIGN

Promote development in residential and commercial areas that is pedestrian in scale and character by encouraging the design of more

1 2 3 4	LU-15	Alleys shall be used to the maximum extent possible in each preliminary plat. When determining how many lots are possible to serve from an alley, the topography, ability to reach permitted density, parcel shape, saving trees and other features of the land shall be taken in to account.
5 6 ]	RESIDENTL	AL DEVELOPMENT
7	LU-16	Protect the character and vitality of existing neighborhoods.
8 9	DO-10	
0	LU-17	Achieve a mix of lot sizes and a diversity of housing types and styles for single family and multiple family residences. Homes (single and multiple family), that represent the craftsman style, shall predominate in the
.2 .3 .14		community. Additional types incorporating appropriate actions of the other styles (for example Tudor or Dutch Colonial) are encouraged. The other styles (for example Tudor or Dutch Colonial) are encouraged.
15 16 17		City's preference to achieve variety in single through continuing to work with builders before considering a City design review process.
18 19 20 21		Except in the DuPont Station and Civic Center areas, individual multifamily projects should not exceed 80 units each and some projects should be developed at 40 or fewer units.
21		the start and other slopes to assure slope
23 24 25 26	LU-18	Maintain setbacks from the bluff and other stopes to stability without having to rely on engineered solutions. An exception to this policy affecting topography along the bluff on Puget Sound may be considered for a community park consistent with Policy ESA 27.
27 28 29 30 31 32	LU-19	Encourage a mix of generations within the social fabric of the City by providing for senior housing and long-term care facilities within residential villages and DuPont Station. Assisted living and independent living residential units should integrate within a neighborhood consistent with Policy LU-17.
33	DuPONT S	TT ATION
34 35	DuPONT S	
36 37	LU-20	Establish DuPont Station and maintain it as the commercial focus for DuPont.
38 39 40	LU-21	Create a vibrant mixed use area with a compact, attractive, community and destination shopping area supported by housing and office uses.
41		Sites shall be developed in a coordinated marrier, comparing the state of the intent is to
42		adjacent structures through placement, a unified set of create a collection of buildings that present a unified set of create a collection of buildings that present a unified set of
43 44		
45		buildings. Sites shall also be designed to create an identifiable
46		pedestrian downtown character and avoid the appearance
47		by the automobile.
48	LU-22	Promote ground floor retail in DuPont Station.
49 50	10 22	

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		with its comprehensive plan designation and any mining permit
1 2		authorized by the City.
2 3 4 5 6 7 8		Extraction of gravels within the Mineral Resource Overlay area established in 1995 was estimated to occur over twenty-five to thirty years in approximately forty-acre increments. With the addition of approximately 400 acres in 2006 it is estimated that extraction will continue until at least the year 2030. Restoration will occur simultaneously as new mining areas are opened.
10 11 12 13	LU-40	The Mineral Resource Overlay designation shall be enforced for a length of time corresponding to those time periods identified and established in City permits, allowing for the periodic review and update of these permits to reflect current conditions.
15 16 17 18	LU-41	Establish a Phasing Schedule and Management Plan for extractive operations based on approved mining permits, periodically updating the Comprehensive Plan to reflect current conditions.
19 20 21 22 23	LU-42	Best Management Practices that protect the long-term integrity of the natural environment, water resources, adjacent land uses, and the long-term productivity of resource lands will be utilized.

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1 2	LU-35	Promote environmentally sensitive industrial development as an integral element in establishing a balanced community.
3 4 5 6 7 8 9 10	LU-36	Use performance standards for odor, sound, vibration, light, and other environmental factors that promote the development of 'clean' industrial uses within DuPont. Performance standards relating to industrial activity or process are aimed at certifying that a business utilizes materials, substances, and processes that have a minimum or no impact on the human and natural environment. These standards should be reviewed and adjusted periodically to reasonably reflect current acceptable "state-of-the-art standards.
12 13 14 15 16 17 18 19	LU-37	Maintain and periodically update, as necessary, industrial site development standards addressing the following elements: siting criteria, site preparation and grading, building design, vehicular access, storm drainage and erosion controls during and after construction, sensitive areas, landscaping, parking, service courts, lighting, signage and outdoor storage.
20	RESOURCE	LANDS
21 22 23 24 25 26	significance those suitab extraction is	Management Act requires cities to identify resource lands of long-term and provide for their on-going economic benefit. Resource lands include a ple for agriculture, forestry, and mineral extraction. Of these only mineral a resource land in DuPont. Much of the City is underlain by gravelly conomic benefit.
27 28 29 30 31 32 33 34 35 36	LU-38	The City will conserve long-term, commercially significant mineral resource lands through a two-step process. First, ongoing planning and evaluation will be used to identify lands that contain valuable mineral deposits. The City will consider the identified presence of mineral resources in its planning and development review to ensure that resources are not developed inadvertently or foreclosed from use. Second, the City will designate mineral resources on the Comprehensive Plan Land Use Map. Designation may occur concurrent with review of a proposed mining application.
37 38 39 40 41 42 43		Through the Comprehensive Plan process and project approvals the City has identified and designated nearly 600 acres of mineral resources in an overlay area extending north from Sequalitchew Creek between Puget Sound and Powerline Road. (See map, page 60.) Designation of any additional mineral lands on the Comprehensive Plan map will occur through the process described in this land use policy.
44 45 46 47 48	LU-39	A Mineral Resource Overlay designation, in the form of an overlay to the manufacturing/research, and residential land use categories north of Center Drive and Sequalitchew Creek, recognizes that mineral lands should be conserved and that mineral extraction could potentially occur

in a designated area subject to City review of a site-specific proposal.

Mining shall occur in phases and the reclaimed land used consistent

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1 2		not reach it. The City's strategy for recharging ground water is to use natural systems and to reduce piping.
3 4 5 6 7 8	ESA-13	Institute an aquifer-monitoring program to keep track of the quantity and quality of the City's ground water resources in a cooperative effort with Pierce County and Fort Lewis. DuPont gets much of its water from a deep aquifer that originates east of the City. A cooperative monitoring and management program is necessary for maintaining current information regarding the quantity and quality.
10 11 12 13	ESA-14	Work with Fort Lewis, the Department of Ecology, Glacier NW, and other affected parties to re-establish pre-diversion flows through Sequalitchew Creek.
14 15	GEOLOGY	
16		Correlate the type and density of permitted development with the
17 18 19	ESA-15	Correlate the type and density of permitted development was suitability of site geology and soils in order to minimize environmental impacts and construction costs.
20		tandends and for development guidelines
21	ESA-16	Establish performance standards and/or development of consistent with state law for sloped areas over 15%. Discourage consistent with state law for sloped areas of 30% and prohibit development of
22 23		placement of structures on slopes of 30% and pro-
23 24		slopes that are 40% or more.
25		Locate and design development projects so as to reduce risks of seismic
26	ESA-17	damage by requiring projects to be located with
27		susceptible to seismic forces.
28 29		Link right earthquake zone. Kitsap soils in
30		The Puget Sound region is in a high risk earthquake zone. Kitsap soils in DuPont are susceptible to seismic forces, particularly those along the
31		DuPont are susceptible to seismic forces, particularly those disciplination of the Sequality those disciplin
32		-1 -ball be kent well away Holli ulcsc areas areas
33		retained to the greatest extent possible.
34 35		
36	HABITAT	
37		Maintain no net loss in the functions, values and area of lakes, marshes,
38	ESA-18	Maintain no net loss in the functions, values and tred of the streams, wetlands and bluffs, recognizing the potential for passive public
39		access on or at Old Fort Lake
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41 42	ESA-1	9 Establish an eradication program for invasive plants for all areas, with
43	~	particular attention paid to Editional March, 910
44		Creek, and the Bluff.
45	<b></b>	O Protect significant ecological areas and retain a maximum percentage of
46		O Protect significant ecological areas and retain a maximum personal protect significant ecological areas and retain a maximum personal pe
47 48		11 momorrol of Wedelalion Olly Wilder to 52 55
46 49		threatens plants of more significant value.
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communities, and habitat for animal life, some of which are rare. These features are usually not viewed in context with one another, but help define the character of the community.

It is important to recognize the ecological value of portions of the City. Several features, such as the Puget Sound shoreline, Edmond Marsh, Sequalitchew Creek, and the Oak Savannah area, are habitats of regional importance. It is the intent of the City to preserve such features to the maximum extent possible by promoting responsible development that integrates these features into the pattern of the City. In most cases these areas will be retained as sensitive area and buffer with limited public access, consisting of trails, viewpoints, and other passive facilities. However, the priority is to maintain sensitive areas, buffers and open space in their natural state.

Sensitive areas include wetlands, streams, steep slopes, bluffs, and associated habitats that have significant environmental and aesthetic value. Open space lands are undeveloped natural areas and parcels developed with landscaping. Both sensitive areas and open space are essential to maintaining the character of DuPont. These areas provide local wildlife with undisturbed habitats necessary for rest, food gathering, and escape from surrounding developments. Sensitive areas and open space also provide the City's human inhabitants with the opportunity to enjoy the region's natural beauty without having to leave the City and travel to the countryside.

There is a sense of grandness in the City's natural setting. The City shall place a high priority on its natural amenities in the review of all development projects.

#### GOALS:

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 To attain no net loss to high value sensitive areas and open space within the City and mitigate losses of low and moderate value natural features through enhancements in areas to be saved.

To exercise responsible environmental stewardship by directing development towards areas of the City where natural systems and amenities present the fewest environmental constraints.

To institute measures which promote development and construction practices that minimize impact on the City's natural systems.

#### **POLICIES:**

### GENERAL

ESA-1 Obtain for preservation, environmentally sensitive areas and those that are valuable natural and aesthetic resources to the City.

ESA-2 Determine the level of public access and use of natural areas based on the environmental sensitivity of the site.

		Maintain important wildlife habitats and functional wildlife corridors to
1 2	ESA-21	Maintain important wildlife habitats and functional whether wildlife habitats and functional whether whether wildlife habitats and functional whether whether wildlife habitats and functional whether wildlife habitats and functional whether whether wildlife habitats and functional whether wildlife habitats and functional whether wheth
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4 5 6	ESA-22	Minimize the potential for adverse impacts on the Nisqually Wildlife Refuge.
7 8 9 10	ESA-23	Protect the biological productivity of Sequalitchew Creek, Edmond Marsh and other wetland areas by permanently preserving these areas as sensitive areas.
11 12 13 14	ESA-24	Recognize that the Oak Savannah is a unique habitat within the City and region and preserve the highest value oak groupings in this area as open space.
15 16 17 18 19	ESA-25	Locate development away from the Puget Sound bluff to maintain its value as habitat and as a visual amenity of the City. Ensure bluff stability by strictly limiting development through the subdivision and zoning processes.
20 21 22 23 24	ESA-26	Protect near-shore habitats for aquatic plants, fish, shellfish and crustaceans by limiting the activities allowed along the DuPont shoreline. Encourage the management practices described by the Washington State Department of Wildlife in their Recommendations for Priority Habitat and
25 26 27 28 29 30	ESA-27	Update the City's Sensitive Areas Ordinance to include: near shore aquatic habitats, selected portions of the Oak Savannah, and preservation of oaks and other significant trees in the areas north of Sequalitchew Creek and within Hoffman Hill Village.
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32 33 34 35	SHORELIN ESA-28	
36 37 38	ESA-29	Consider modifying topography at the shoreline area north of the Sequalitchew Creek ravine for a community park along Puget Sound.
39 40 41 42	ESA-30	Maintain the Conservancy shoreline designation along the Puget Sound shoreline within the City of DuPont except for the Tatsolo Special Management Unit near the northern most city limits.
42 43 44 45 46	ESA-31	and provisions of the Shoreline Management Act to
47 48 49 50	ESA-32	1 and ant uses where appropriate that are consistent

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